



Foley United
For use with the WA State Contract
Confidential
Effective 2025



Model Number	Description	Pricing
	ACCU-SHARP REEL GRINDERS:	
6181911	ACCU-Sharp 618-SGR Upright Spin / Relief Grinder Patented Auto-Index Relief lowers labor costs, freeing the operator while performing the final step of returning the reel OEM specifications.	26995.00
	Optional Accessories For ACCU-Sharp 618-SGR:	
6180510	Electric Hoist - Field Install	2350.00
	ACCU-SPIN AUTOMATIC REEL GRINDERS:	
6221921	Accu-Spin 622-SG Reel Grinder (With Gauging) Includes LED Gauging System gives the operator an easy visual adjustment process ensuring the removal of taper and a perfect cylindrical grind everytime.	52995.00
6221931	Accu-Spin 622 Reel Grinder (With Bolt-On Table Lift) Comes with factory installed bolt on table	55995.00
6221941	Accu-Spin 622 SG with Gauging and Bolt-On Table Lift Comes with factory installed gauging and bolt on lift table	57995.00
6221911	Accu-Spin 622-SO Reel Grinder (Spin Only) The Accu-Spin 622-SO is the base model, giving you a quality "Spin-Only" machine. Between Foley United's unique Rear	47995.00

Roller Mounting system and Automated infeeds, touch-off spin grinding has never been more accurate or productive.

Optional Accessories For ACCU-Spin 622:

6539544	Boom & Electric Hoist - Field Install	2245.00
	Bolt-on Table-Lift - Factory Installed (See model number 6220931)	
	After-market Gauging System (See model number 6220921)	

ACCU-PRO AUTOMATIC REEL GRINDERS:

6331921	ACCU-Pro 633 SC Standard with Bolt-On Table Lift	49995.00
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Includes: Bolt on table, Metal siding and retracting front doors with safety glass; Rear guarding and safety interlock switches; 1.0HP grinding motor (4300 RPM); Variable speed spin drive with .20HP motor; Variable speed carriage transverse with .07 HP motor; AccuGauge Positioner system; LED Gauging; Four grinding wheels; Complete instruction manuals. Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately: 1,750 pounds (793kg)

6331941	ACCU-Pro 633 AC Accu Touch 3 control with Bolt-On Table Lift	55995.00
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Includes: Bolt on table, Accu-Touch 3 Control; Metal siding and retracting front doors with safety glass; Rear guarding and safety interlock switches; 1.0HP grinding motor (4300 RPM); Variable speed spin drive with .20HP motor; Variable speed carriage transverse with .07 HP motor; AccuGauge Positioner system; LED Gauging; Four grinding wheels; Complete instruction manuals. Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately: 1,750 pounds (793kg)

6331911	ACCU-Pro 633-SC Spin / Relief Grinder- Standard Control	42695.00
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Includes: Metal siding and retracting front doors with safety glass; Rear guarding and safety interlock switches; 1.0HP grinding motor (4300 RPM); Variable speed spin drive with .20HP motor; Variable speed carriage transverse with .07 HP motor; AccuGauge Positioner system; LED Gauging; Four grinding wheels; Complete instruction manuals. Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately: 1,750 pounds (793kg)

6331931	ACCU-Pro 633 Spin / Relief Grinder- AccuTouch 3 Control	48995.00
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Includes: Accu-Touch 3 Control; Metal siding and retracting front doors with safety glass; Rear guarding and safety interlock switches; 1.0HP grinding motor (4300 RPM); Variable speed spin drive with .20HP motor; Variable speed carriage transverse with .07 HP motor; AccuGauge Positioner system; LED Gauging; Four grinding wheels; Complete instruction manuals. Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately: 1,750 pounds (793kg)

Optional Accessories For ACCU-Pro 633:

6320515	Vacuum System - Factory Install	1550.00
6320516	Vacuum System - Field Install	See Parts
6539544	Boom & Electric Hoist	2245.00
	Bolt-on Table-Lift - Factory Install (See model numbers 6330921 or 6330941)	

ACCU-MASTER AUTOMATIC REEL GRINDERS:

6531931	Accu-Master 653 Reel Grinder Rear Doors with Bolt on Lift Table	61995.00
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Includes: Bolt on lift table, totally enclosed dust and noise control cabinet, Accu-Touch 3 Control, 1.0 HP grinding motor (4300RPM), variable speed spin drive with .20HP motor, variable speed carriage transverse with .07HP motor, Computerized "bubble" style Alignment gauge, dust collection system, Drive Adaptors 3 Pack

(8,9,11T); Shipping Weight: approximately 2000 pounds (907kg)

6531911	Accu-Master 653-AC Reel Grinder (Front Load Unit)	54995.00
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Includes: Totally enclosed dust and noise control cabinet, Accu-Touch 3 Control, 1.0 HP grinding motor (4300RPM), variable speed spin drive with .20HP motor, variable speed carriage transverse with .07HP motor, Computerized "bubble" style Alignment gauge, dust collection system, Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately 2000 pounds (907kg)

6531941	Accu-Master 653-ST Reel Grinder- (Slotted Top Unit)	55995.00
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Includes: Totally enclosed dust and noise control cabinet, Accu-Touch 3 Control, 1.0 HP grinding motor (4300RPM), variable speed spin drive with .20HP motor, variable speed carriage transverse with .07HP motor, Computerized "bubble" style Alignment gauge, dust collection system, Drive Adaptors 3 Pack (8,9,11T); Shipping Weight: approximately 2000 pounds (907kg)

Optional Accessories For Accu-Master 653:

6539544	Boom & Electric Hoist - Field Install	2245.00
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OPTIONAL REEL GRINDER ACCESSORIES

9001901	Powerlift 900	5995.00
9000501	Powerlift 900 Work Table Attachement	325.00
6350501	GB-1000 Grinding Backbone	1565.00

BEDKNIFE GRINDERS:

6611901	ACCU 661-AT (Auto Traverse)	21995.00
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6721901	ACCU-Pro 672-AT Bedknife Grinder - (Auto Traverse)	26495.00
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Includes: clear plastic enclosure cover to retain coolant mist and shield the operator, equipped with safety interlock switch, .75HP grinding wheel motor, carriage transverse with .07HP motor, 6" cupped grinding wheel, Electromagnetic bedknife mounting system, diamond dresser, flood coolant system, and complete instruction manuals. Shipping Weight: approximately 920 pounds

6731901	ACCU-Pro 673-AC (Automated Infeed Control)	29995.00
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Includes: Automatic Infeed System including present programs, Digital readout showing the preset program number and a program select button, Auto Angle alignment, clear plastic enclosure cover to retain coolant mist and shield the operator, equipped with safety interlock switch, .75HP grinding wheel motor, carriage transverse with .07HP motor, 6" cupped grinding wheel, Electromagnetic bedknife mounting system, diamond dresser, flood coolant system, and complete instruction manuals. Shipping Weight: approximately 920 pounds

Optional Accessories For ACCU-Pro 672 and 673 grinders:

6729537	Bellows kit	1595.00
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ROTARY BLADE GRINDERS:

4601901	460 Automatic Rotary Blade Grinder	23995.00
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Includes: Sliding doors for enclosure and a safety interlock switch; Two 1/2 hp grinding motors; Two 5" diameter cupped grinding wheels; Automated infeed featuring .010" infeed (5 increments of .002" infeed) per cycle; Quick Connect Cone for blade mount; Blend radius feature with measuring decal for repeatability

purposes. Shipping Weight: approximately 890 pounds

4651901

465 Automatic Rotary Blade Grinder

15995.00

Includes: A lift-up lid enclosure and a safety interlock switch; One 1/2 hp grinding motor; One 5" diameter cupped grinding wheel; Automated infeed featuring .010" infeed (5 increments of .002" infeed) per cycle; Quick Connect Cone for blade mount; Blend radius feature with measuring decal for repeatability purposes. Shipping Weight: approximately 800 pounds (363kg)

6200950

Bedknife Facing Tool

1150.00

This facing tool comes complete with the grinder. Grinder is a pneumatic air-drive variable speed .85 HP unit: 90 degree grinder head